

User Manual

Revision 1.000
English

IO-Link / Modbus TCP Slave - Converter

(Order Code: HD67863-A1-2A, HD67863-A1-4A,
HD67863-A1-2B, HD67863-A1-2A-2B)

for Website information:

<https://www.wachendorff-prozesstechnik.de/HD67863-A1-XX/>

Benefits and Main Features:

- ⊕ Triple electrical isolation
- ⊕ Two Ethernet ports
- ⊕ Temperature range: -40°C/+85°C (-40°F/+185°F)



Abbildungen ähnlich

For others IO-Link devices, see also the following links:

IO-Link from/to ...

<https://www.wachendorff-prozesstechnik.de/produktgruppen/gateways-und-protokollwandler/produkte/io-link/>

(Modbus Master)
(Modbus Slave)
(Modbus TCP Master)
(BACnet Master)
(BACnet Slave)
(CAN)
(CANopen)
(DeviceNet Master)
(DeviceNet Slave)
(EtherNet/IP Master)
(EtherNet/IP Slave)
(J1939)
(MQTT)
(NMEA0183)
(NMEA2000)
(PROFINET Slave)
(SNMP Manager)
(SNMP Agent)

INDEX:

	Page
INDEX	2
UPDATED DOCUMENTATION	2
REVISION LIST	2
WARNING	2
TRADEMARKS	2
SECURITY ALERT	3
EXAMPLE OF CONNECTION	4
CONNECTION SCHEME	5
CHARACTERISTICS	12
CONFIGURATION	12
POWER SUPPLY	13
FUNCTION MODES	14
LEDS	15
IO-LINK	16
AUX POWER SUPPLY	17
ETHERNET	18
USE OF COMPOSITOR SW67863	19
NEW PROJECT / OPEN PROJECT	20
SOFTWARE OPTIONS	21
SET COMMUNICATION	23
IO-LINK SET ACCESS	25
UPDATE DEVICE	34
MODBUS MAP	36
MECHANICAL DIMENSIONS	37
ORDERING INFORMATIONS	38
ACCESSORIES	39
DISCLAIMER	40
OTHER REGULATIONS AND STANDARDS	40
WARRANTIES AND TECHNICAL SUPPORT	41
RETURN POLICY	41

UPDATED DOCUMENTATION:

Dear customer, we thank you for your attention and we remind you that you need to check that the following document is:

- Updated
- Related to the product you own

To obtain the most recently updated document, note the “document code” that appears at the top right-hand corner of each page of this document.

With this “Document Code” go to web page www.adfweb.com/download/ and search for the corresponding code on the page. Click on the proper “Document Code” and download the updates.

REVISION LIST:

Revision	Date	Author	Chapter	Description
1.000	11/03/2022	Ff	All	First release version
1.100	21/12/2022	Ff	All	Revision

WARNING:

ADFweb.com reserves the right to change information in this manual about our product without warning.
ADFweb.com is not responsible for any error this manual may contain.

TRADEMARKS:

All trademarks mentioned in this document belong to their respective owners.

SECURITY ALERT:**GENERAL INFORMATION**

To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device, legal and safety regulation are required for each individual application. The same applies also when using accessories.

INTENDED USE

Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

QUALIFIED PERSONNEL

The device can be used only by qualified personnel, strictly in accordance with the specifications.

Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

RESIDUAL RISKS

The device is state-of-the-art and is safe. The instruments can represent a potential hazard if they are inappropriately installed and operated by untrained personnel. These instructions refer to residual risks with the following symbol:

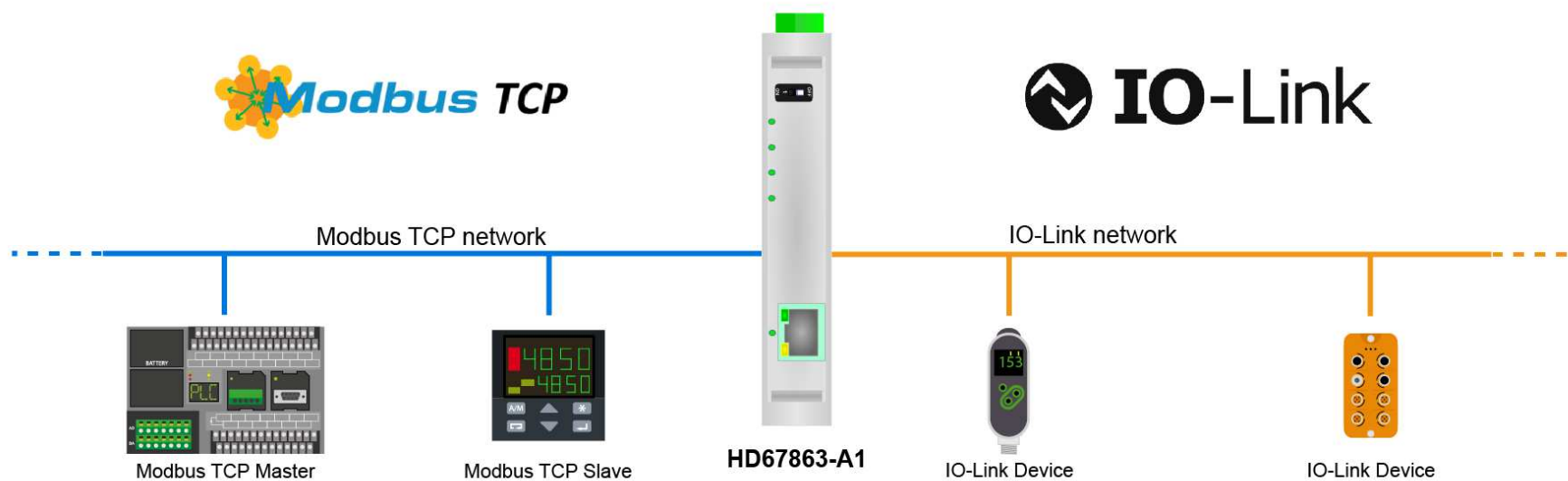


This symbol indicates that non-observance of the safety instructions is a danger for people that could lead to serious injury or death and / or the possibility of damage.

CE CONFORMITY

The declaration is made by our company. You can send an email to support@adfweb.com or give us a call if you need it.

EXAMPLE OF CONNECTION:



CONNECTION SCHEME:

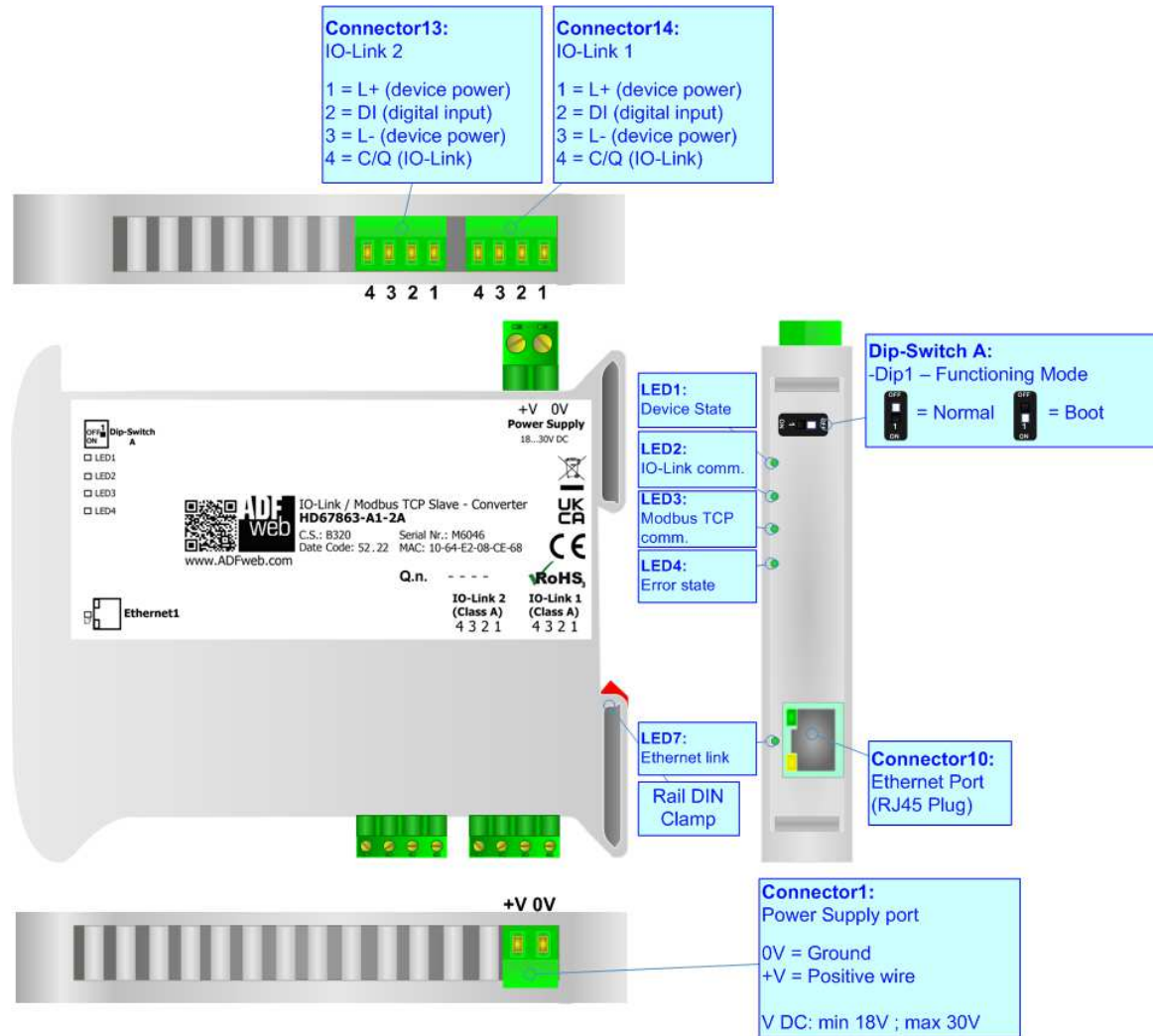


Figure 1a: Connection scheme for HD67863-A1-2A

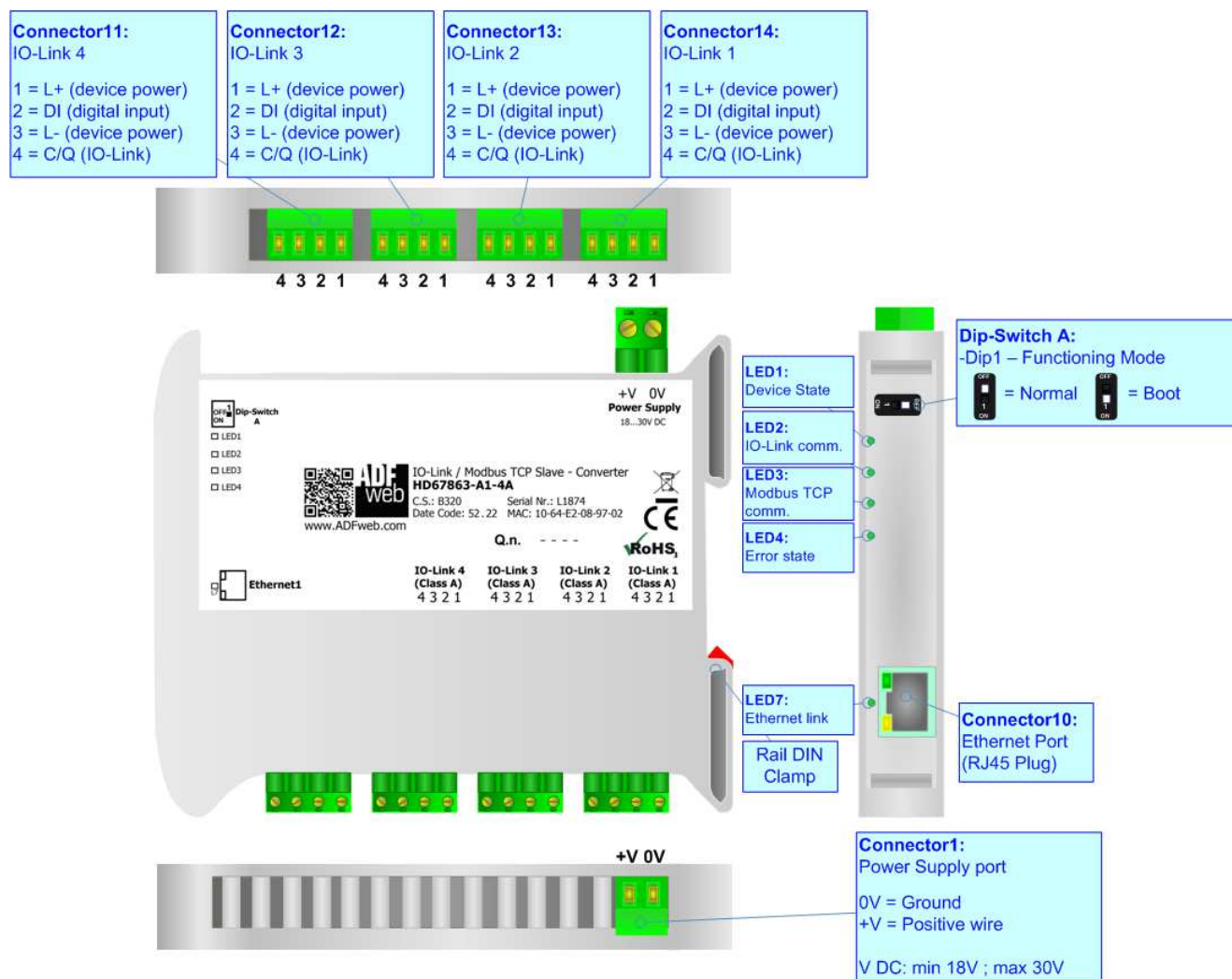


Figure 1b: Connection scheme for HD67863-A1-4A

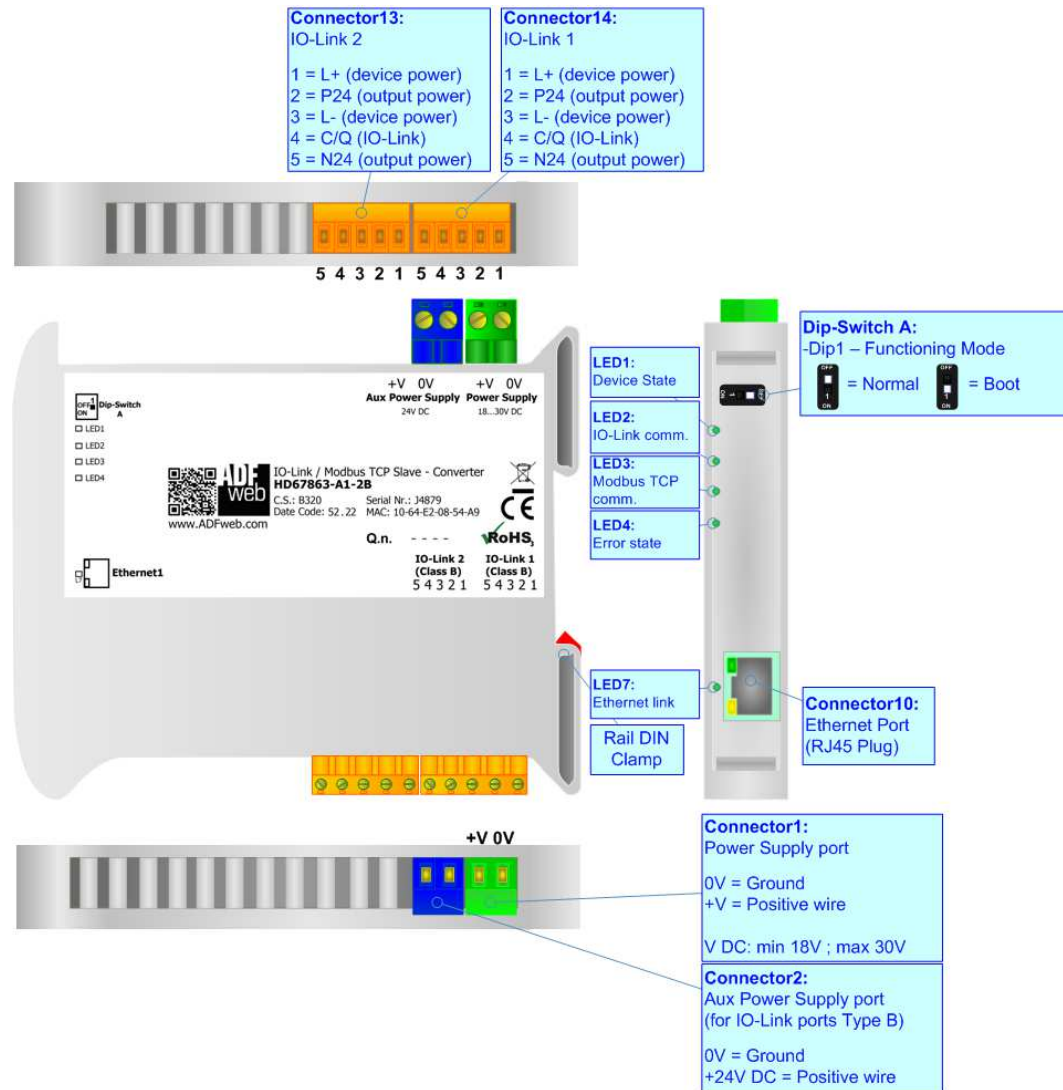


Figure 1c: Connection scheme for HD67863-A1-2B

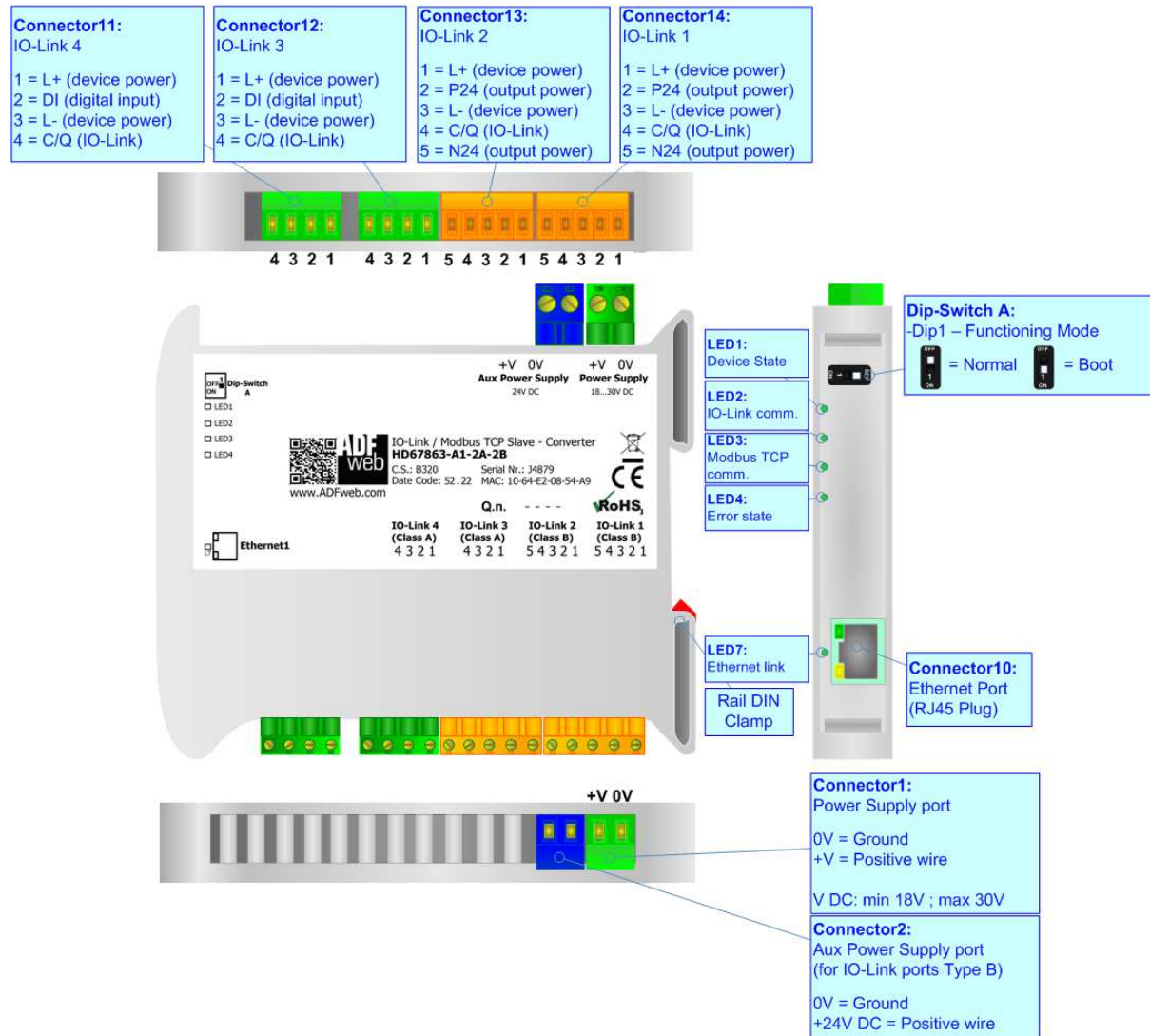


Figure 1d: Connection scheme for HD67863-A1-2A-2B

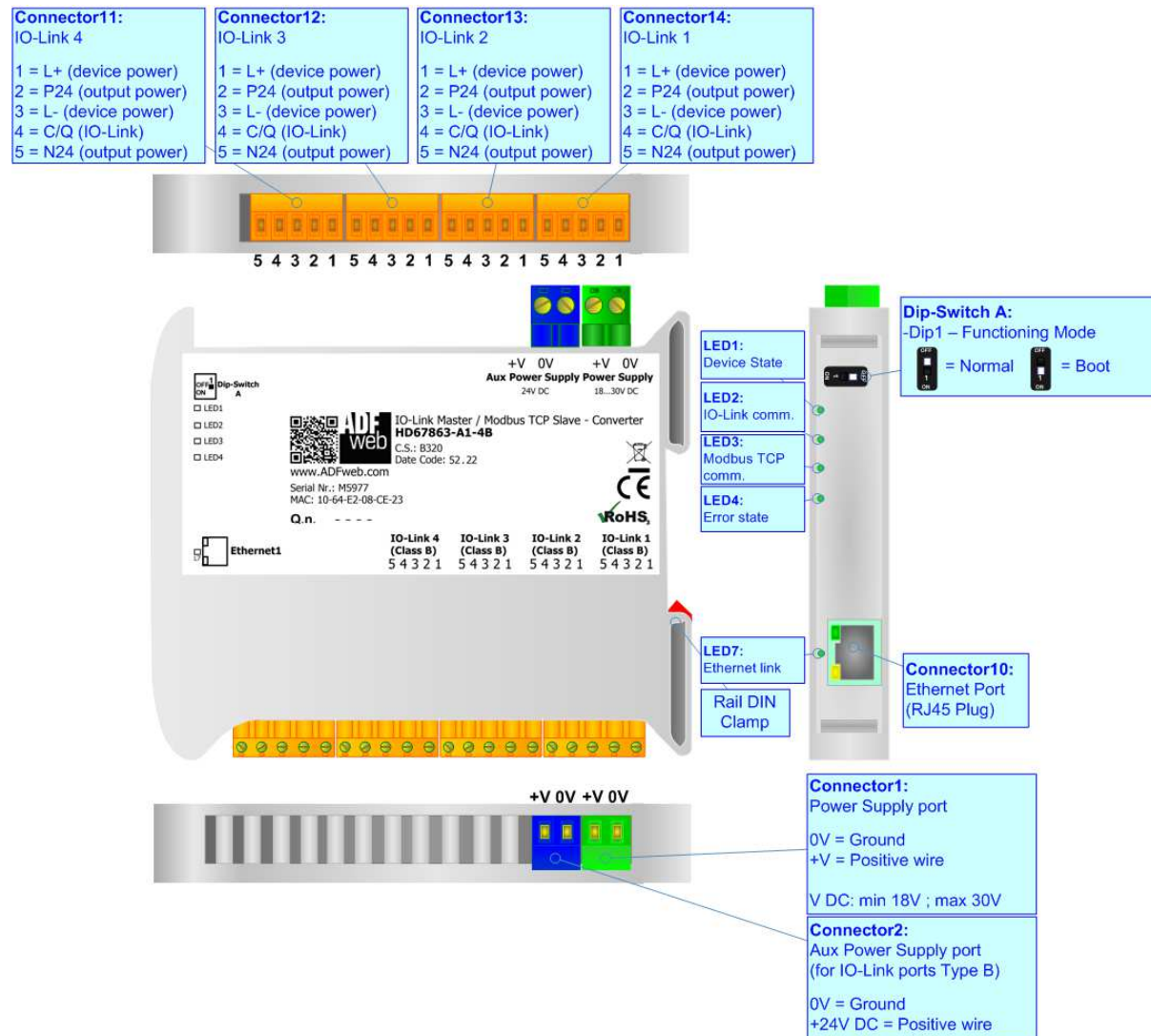


Figure 1e: Connection scheme for HD67863-A1-4B

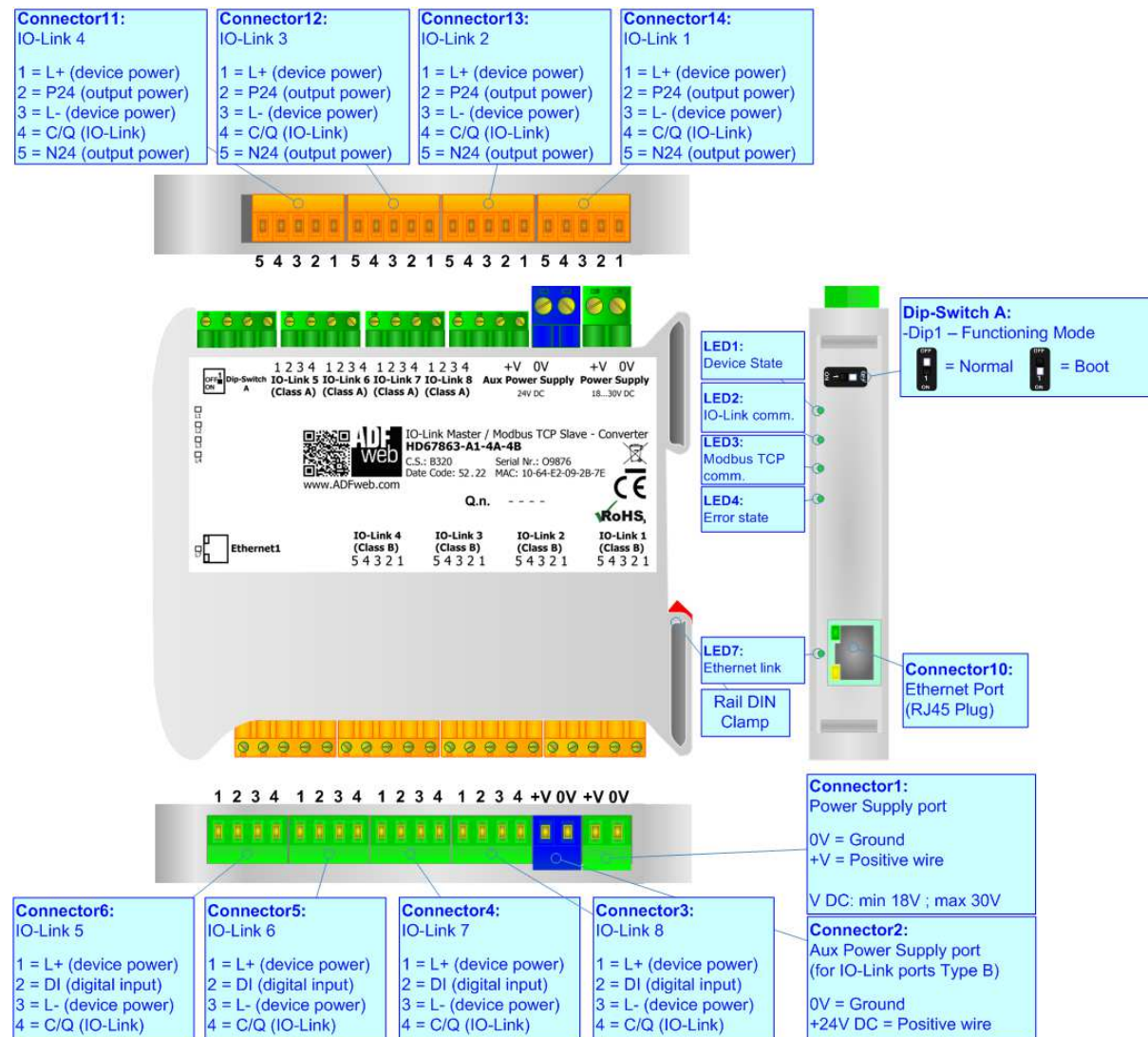


Figure 1f: Connection scheme for HD67863-A1-4A-4B

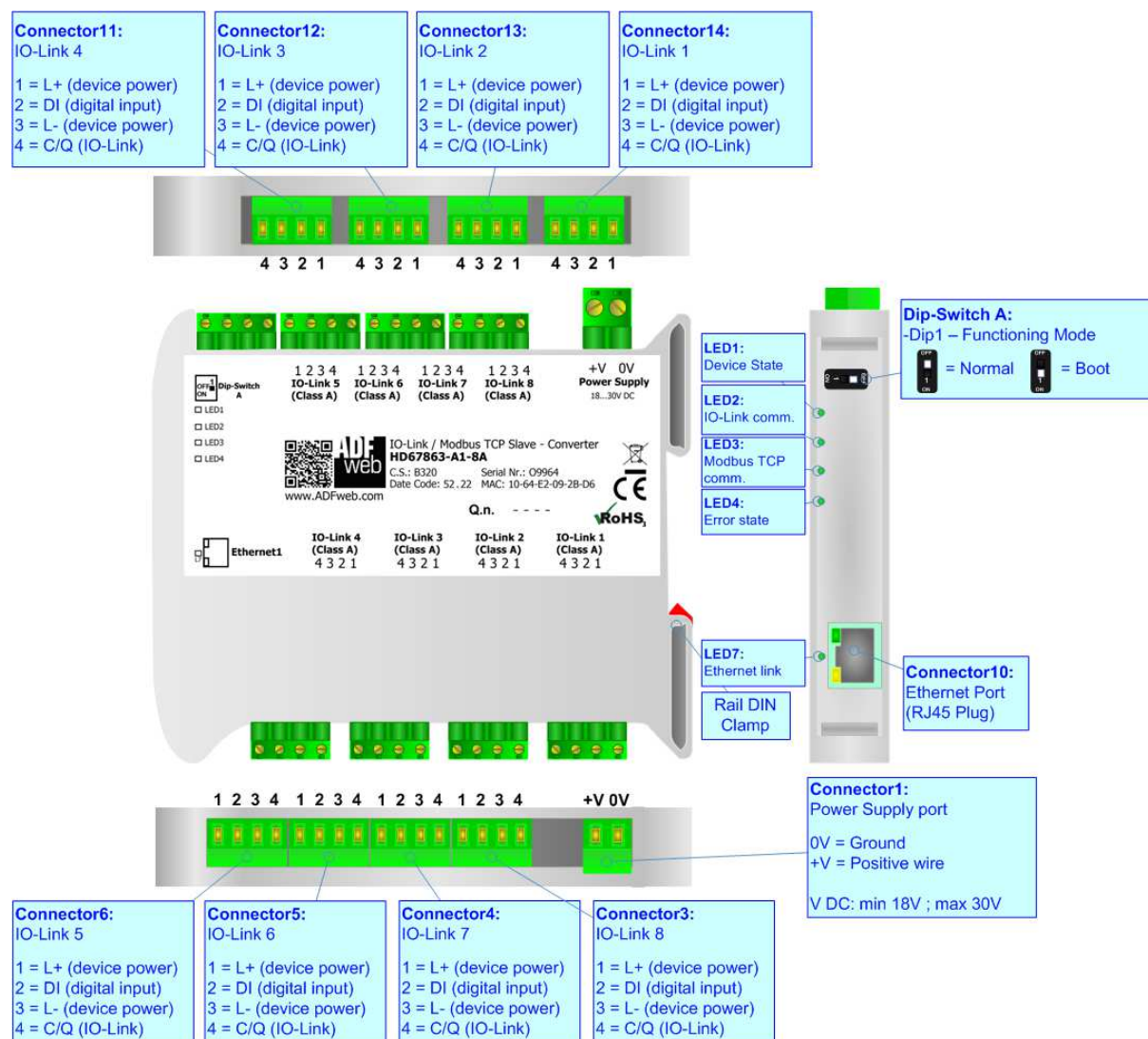


Figure 1g: Connection scheme for HD67863-A1-8A

CHARACTERISTICS:

The HD67863-A1 is a IO-Link / Modbus TCP Slave converter.

It allows the following characteristics:

- Up to 1500 bytes in reading and 1500 bytes in writing;
- Two-directional information between Modbus TCP and IO-Link;
- Mountable on 35mm Rail DIN;
- Wide power supply input range: 8...24V AC or 12...35V DC;
- Wide temperature range: -40°C / 85°C [-40°F / +185°F].

CONFIGURATION:

You need Compositor SW67863 software on your PC in order to perform the following:

- Define the parameters of IO-Link;
- Define the parameters of Modbus TCP;
- Define IO-Link variables to be read by the Modbus TCP Master;
- Define IO-Link variables to be written by the Modbus TCP Master;
- Update the device.

POWER SUPPLY:

The devices can be powered between a wide range of tensions. For more details see the two tables below.

	VDC 	
	Vmin	Vmax
HD67863-A1-xx	18V	30V

Consumption at 24V DC:

Device	W/VA
HD67863-A1-xx	4

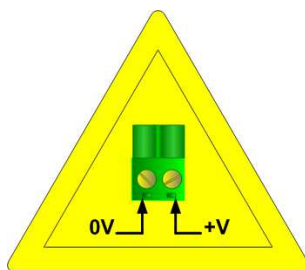


Warning:

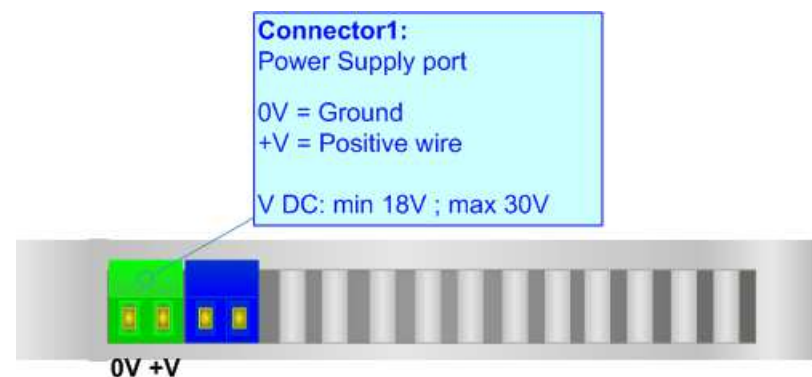
It is necessary to add to this consumption the one required by the IO-Link devices connected to the IO-Link channels.



Caution: Not reverse the polarity power



HD67863-A1-xx



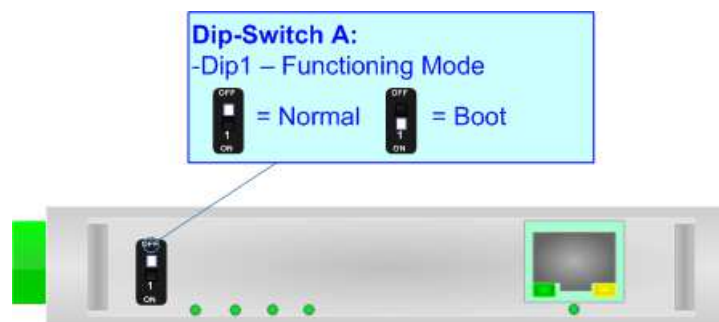
FUNCTION MODES:

The device has got two functions mode depending of the position of the Dip1 of 'Dip-Switch A':

- The first, with Dip1 in Off position (factory setting), is used for the normal working of the device.
- The second, with Dip1 in On position, is used for upload the Project/Firmware.

For the operations to follow for the updating (see 'UPDATE DEVICE' section).

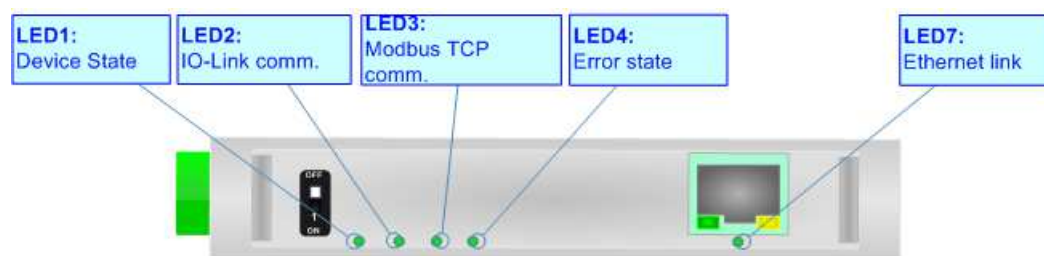
According to the functioning mode, the LEDs will have specifics functions (see 'LEDS' section).



LEDS:

The device has got five LEDs that are used to give information of the functioning status.
The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: Device State (green)	Blinks slowly ($\sim 1\text{Hz}$)	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
2: IO-Link comm. (green)	Flashing: IO-Link communication OFF: No IO-Link communication	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
3: Modbus TCP comm. (green)	Flashing: Modbus TCP communication OFF: No Modbus TCP communication	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
4: Error state (green)	ON: at least one IO-Link device is not communicating OFF: No errors are present	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
7: Ethernet Link (green)	ON: Ethernet cable connected OFF: Ethernet cable not connected	ON: Ethernet cable connected OFF: Ethernet cable not connected



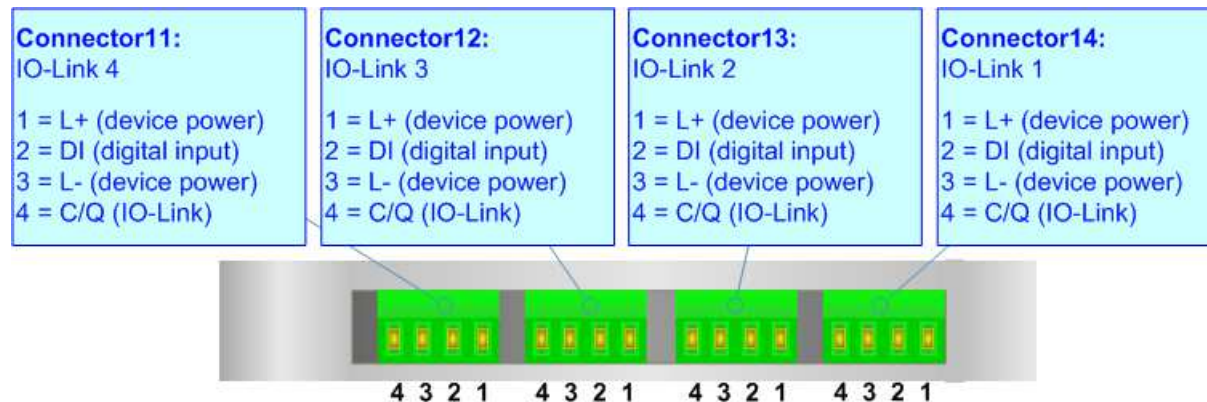
IO-LINK

IO-Link is the first globally standardized IO technology (IEC 61131-9) that communicates from the controller down to the lowest automation level. This universally applicable interface is a fieldbus-neutral point-to-point connection which uses standard unshielded cables. IO-Link sends all the sensor and actuator signals to the controller and in turn carries controller data to the sensor/actuator level with revolutionary consequences.

It is possible to have IO-Link device of two different type: IO-Link Class A and IO-Link Class B. ADFweb.com's converters can manage both of them in relation to the product code selected.

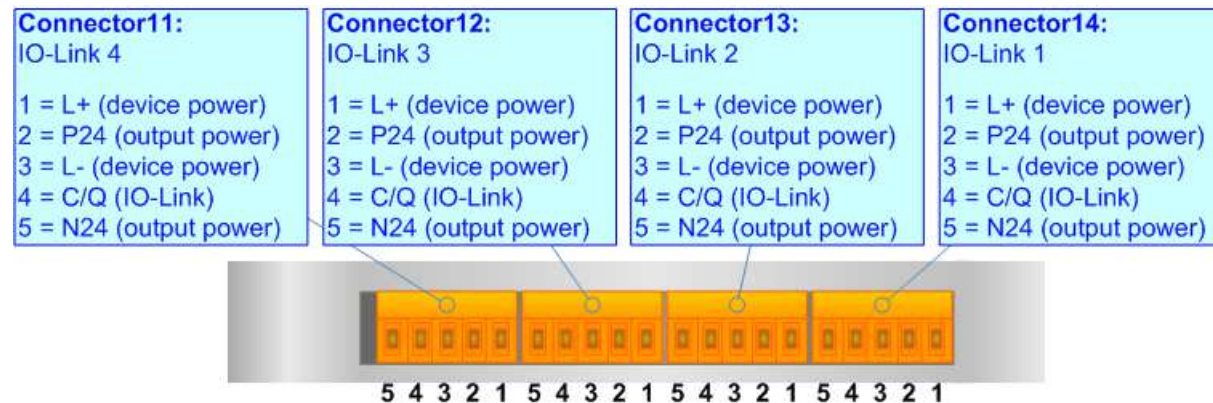
IO-LINK CLASS A:

IO-Link Class A devices uses 4 pins on connectors and the input power required can be up to 200mA. These devices are normally sensors and actuators that don't require high input power.



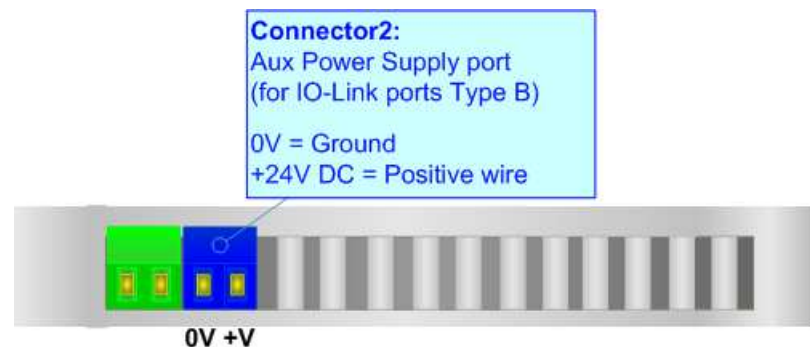
IO-LINK CLASS B:

IO-Link Class B devices uses 5 pins on connectors and they require an additional aux power supply used for the actuation. These devices are normally actuators.



AUX POWER SUPPLY (for IO-Link Class B):

The Aux Power Supply port is used to provide the additional power supply for the IO-Link Class B. The input voltage is fixed to 24 V DC and the current depends on the input power required by the IO-Link devices connected to the IO-Link channels Class B.



ETHERNET:

The Ethernet connection must be made using Connector10 of HD67863-A1 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to an Hub/Switch is recommended the use of a straight cable, to connect the device to a PC/PLC/other is recommended the use of a cross cable.



USE OF COMPOSITOR SW67863:

To configure the Converter, use the available software that runs with Windows called SW67863. It is downloadable on the site www.adfweb.com and its operation is described in this document. *(This manual is referenced to the last version of the software present on our web site).* The software works with MSWindows (XP, Vista, Seven, 8, 10, 11; 32/64bit).

When launching the SW67863, the window below appears (Fig. 2).

**Note:**

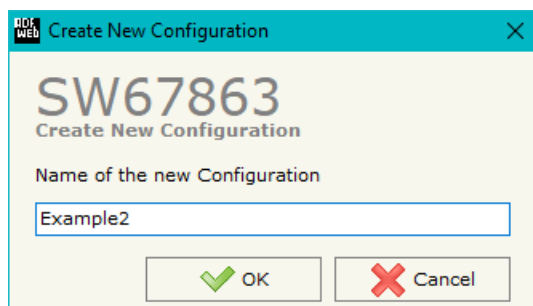
It is necessary to have installed .Net Framework 4.



Figure 2: Main window for SW67863

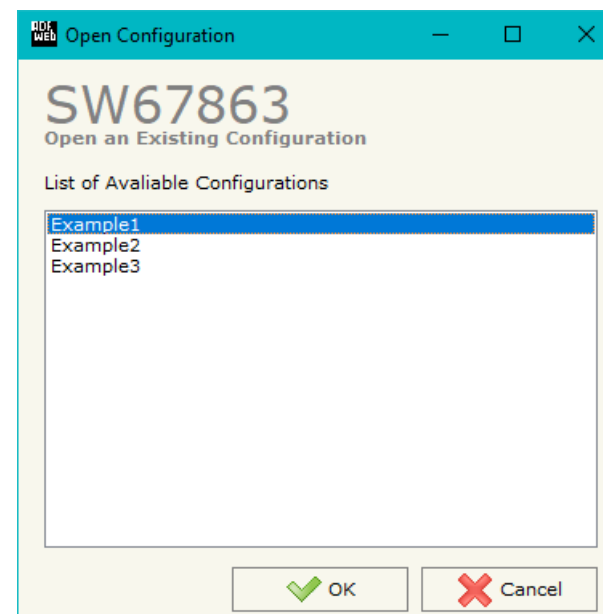
NEW CONFIGURATION / OPEN CONFIGURATION:

The “**New Configuration**” button creates the folder which contains the entire device’s configuration.



A device’s configuration can also be imported or exported:

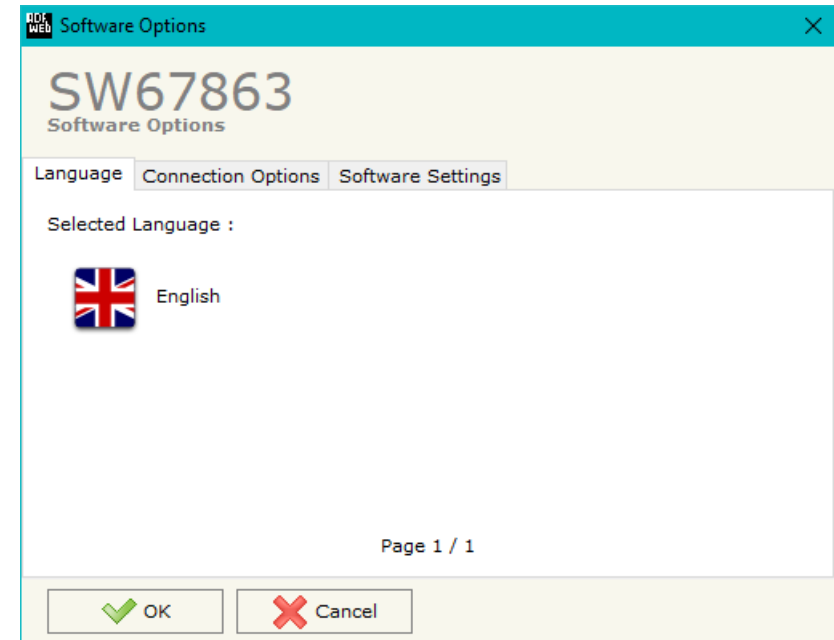
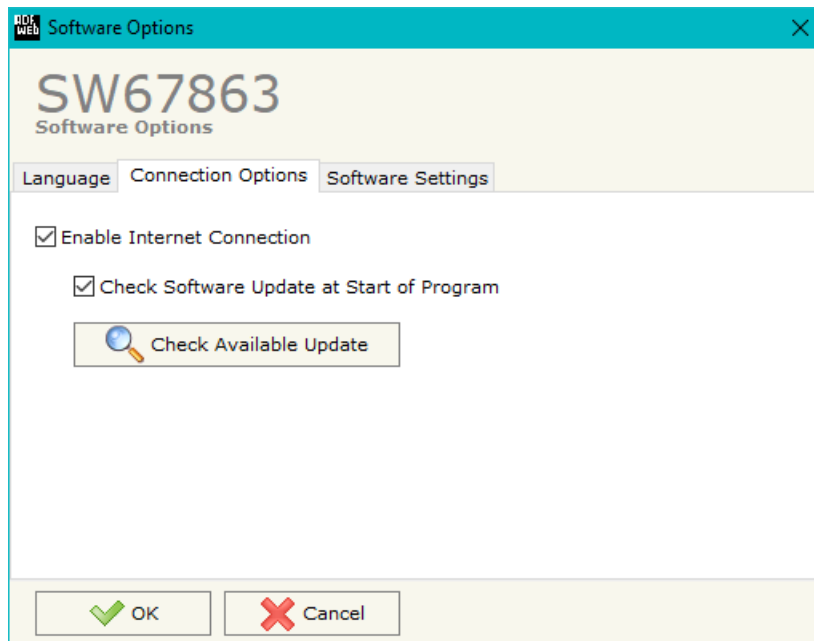
- To clone the configurations of a programmable “IO-Link Master / Modbus TCP Slave - Converter” in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button “**Open Configuration**”.



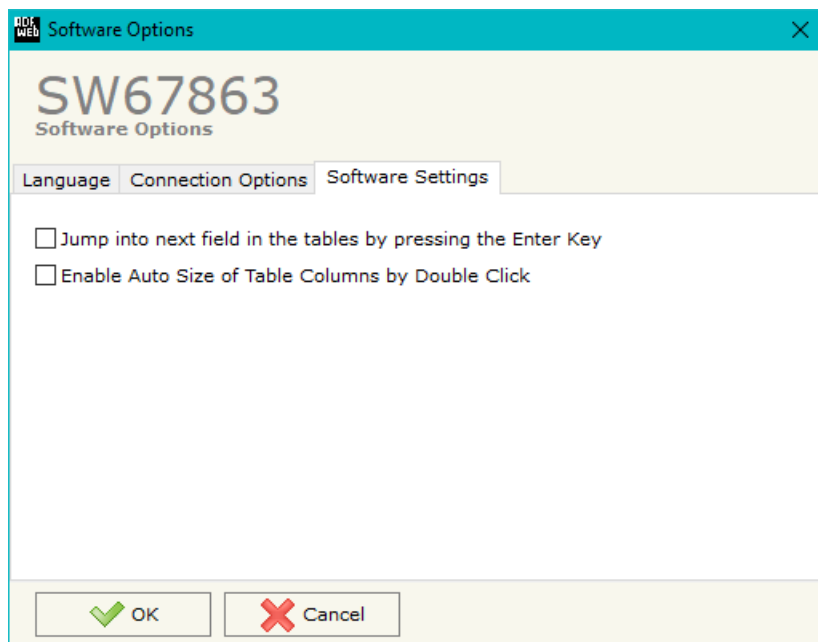
SOFTWARE OPTIONS:

By pressing the **"Settings"** () button there is the possibility to change the language of the software and check the updatings for the compositor.

In the section "Language" it is possible to change the language of the software.



In the section "Connection Options", it is possible to check if there are some updatings of the software compositor in ADFweb.com website. Checking the option **"Check Software Update at Start of Program"**, the SW67863 check automatically if there are updatings when it is launched.



In the section "Software Settings", it is possible to enable/disable some keyboard's commands for an easier navigation inside the tables contained in the different sections of the software.

SET COMMUNICATION:

This section defines the fundamental communication parameters of Modbus TCP.

By Pressing the "**Set Communication**" button from the main window for SW67863 (Fig. 2) the window "Set Communication" appears (Fig. 3).

The means of the fields for "Ethernet Connection" are:

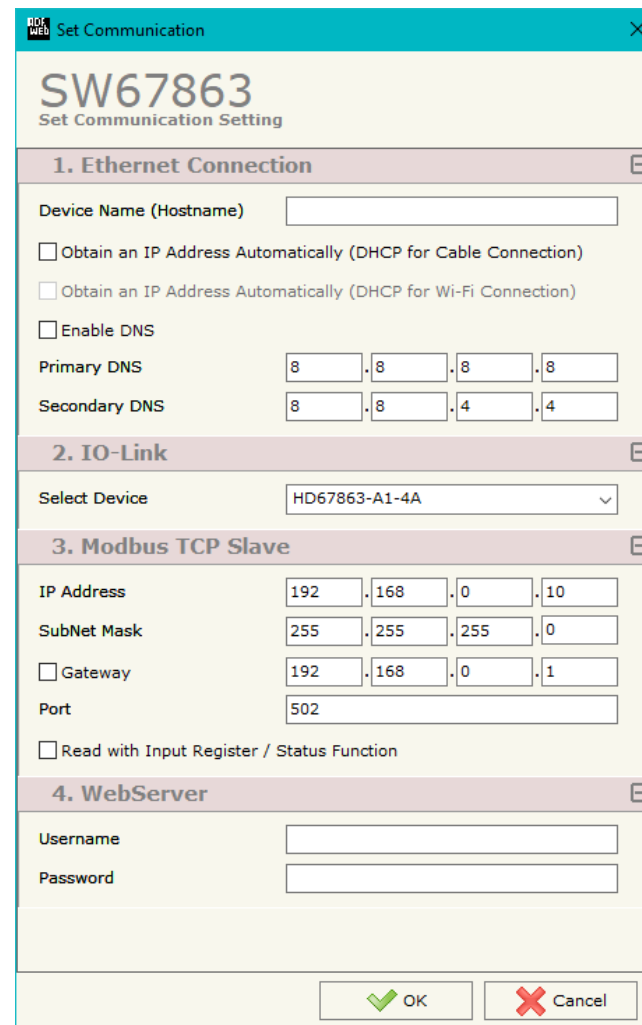
- In the field "**Device Name (Hostname)**" the Hostname to assign to the converter is defined;
- If the field "**Obtain an IP Address Automatically (DHCP for Cable Connection)**" is checked, DHCP for LAN connection is enabled;
- If the field "**Enable DNS**" is checked, DNS protocol is enabled;
- In the field "**Primary DNS**" the IP Address of the primary DNS server is defined;
- In the field "**Secondary DNS**" the IP Address of the secondary DNS server is defined.

The means of the fields for "IO-LINK" are:

- In the fields "**Select Device**" the type of IO-LINK channels is defined;

The means of the fields for "Modbus TCP Slave" are:

- In the fields "**IP Address**" the IP address for Modbus TCP side of the converter is defined;
- In the fields "**SubNet Mask**" the SubNet Mask for Modbus TCP side of the converter is defined;
- In the fields "**Gateway**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;
- In the field "**Port**" the TCP port used for Modbus TCP communication is defined;



SW67863
Set Communication Setting

1. Ethernet Connection

Device Name (Hostname)

☐ Obtain an IP Address Automatically (DHCP for Cable Connection)

☐ Obtain an IP Address Automatically (DHCP for Wi-Fi Connection)

☐ Enable DNS

Primary DNS . . .

Secondary DNS . . .

2. IO-Link

Select Device

3. Modbus TCP Slave

IP Address . . .

SubNet Mask . . .

☐ Gateway . . .

Port

☐ Read with Input Register / Status Function

4. WebServer

Username

Password

Figure 3: "Set Communication" window

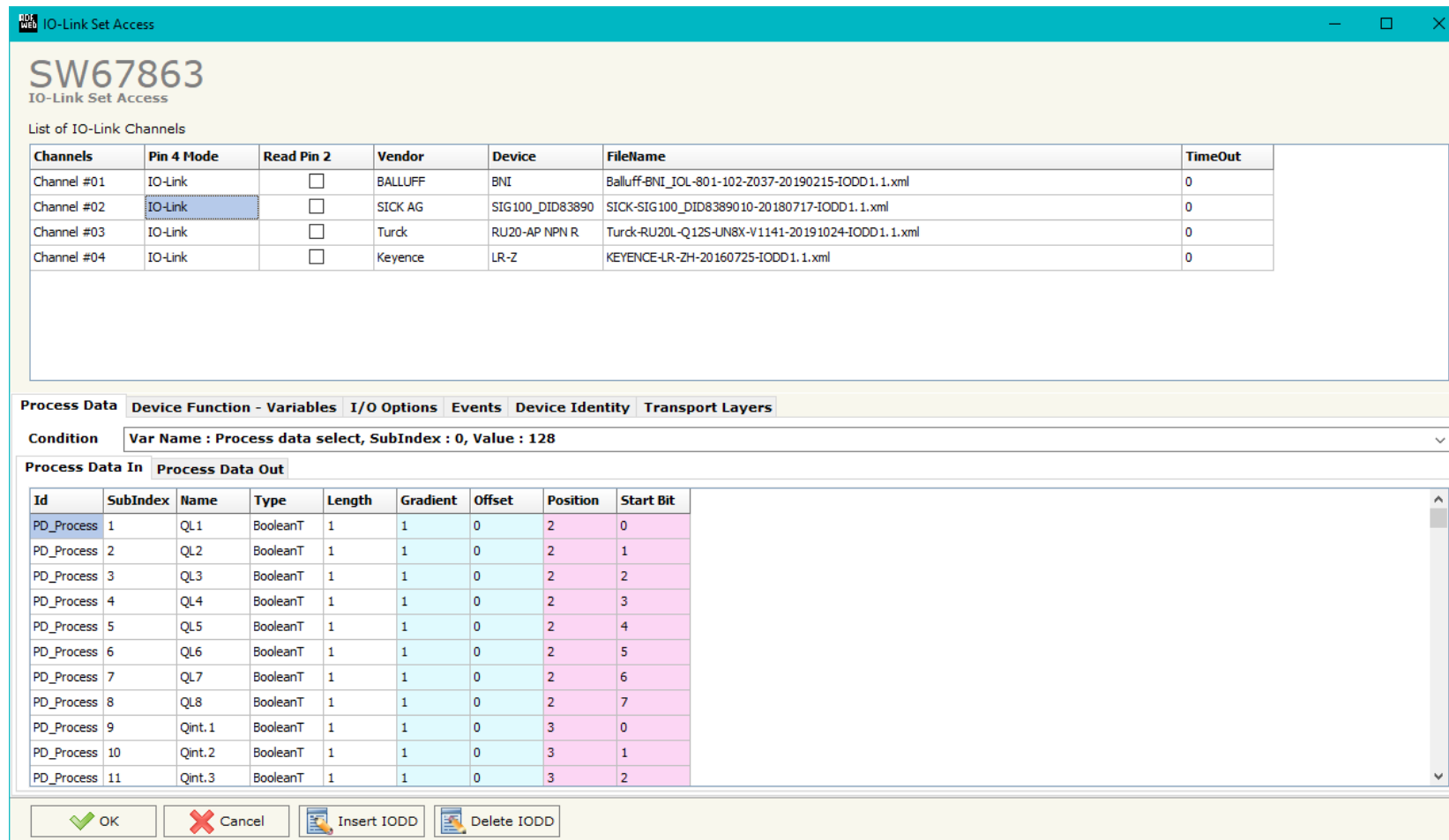
- If the field "**Read with Input Register / Status Function**" is checked, it is possible to read the Input bytes of S7comm side with Input Registers (Function 04) and write the Output bytes of S7comm side with Holding Registers (Function 06/16). The Output bytes are readable with Function 03. Otherwise, only Holding Registers will be used and the Output bytes of S7comm side cannot be read back.

The means of the fields for the "WebServer" section are:

- In the field "**User**" the user name for webserver's authentication is defined;
- In the field "**Password**" the password for webserver's authentication is defined.

IO-LINK SET ACCESS:

By Pressing the “**IO-Link Set Access**” button from the main window for SW67863 (Fig. 2) the window “IO-Link Set Access” appears (Fig. 4). This section is used to define the list of IO-Link variables accessible from Modbus TCP side.



SW67863
IO-Link Set Access

List of IO-Link Channels

Channels	Pin 4 Mode	Read Pin 2	Vendor	Device	FileName	TimeOut
Channel #01	IO-Link	☐	BALLUFF	BNI	Balluff-BNI_IOL-801-102-Z037-20190215-IODD1.1.xml	0
Channel #02	IO-Link	☐	SICK AG	SIG100_DID83890	SICK-SIG100_DID8389010-20180717-IODD1.1.xml	0
Channel #03	IO-Link	☐	Turck	RJ20-AP NPN R	Turck-RJ20L-Q12S-UN8X-V1141-20191024-IODD1.1.xml	0
Channel #04	IO-Link	☐	Keyence	LR-Z	KEYENCE-LR-ZH-20160725-IODD1.1.xml	0

Process Data | **Device Function - Variables** | I/O Options | Events | Device Identity | Transport Layers

Condition: Var Name : Process data select, SubIndex : 0, Value : 128

Process Data In | **Process Data Out**

Id	SubIndex	Name	Type	Length	Gradient	Offset	Position	Start Bit
PD_Process	1	QL1	BooleanT	1	1	0	2	0
PD_Process	2	QL2	BooleanT	1	1	0	2	1
PD_Process	3	QL3	BooleanT	1	1	0	2	2
PD_Process	4	QL4	BooleanT	1	1	0	2	3
PD_Process	5	QL5	BooleanT	1	1	0	2	4
PD_Process	6	QL6	BooleanT	1	1	0	2	5
PD_Process	7	QL7	BooleanT	1	1	0	2	6
PD_Process	8	QL8	BooleanT	1	1	0	2	7
PD_Process	9	Qint.1	BooleanT	1	1	0	3	0
PD_Process	10	Qint.2	BooleanT	1	1	0	3	1
PD_Process	11	Qint.3	BooleanT	1	1	0	3	2

Figure 4: "IO-Link Set Access" window

In the "List of IO-Link Channel" section it is possible to configure all the IO-Link channels of the converter (Fig. 5).

Channels	Pin 4 Mode	Read Pin 2	Vendor	Device	FileName	TimeOut
Channel #01	IO-Link	☐	BALLUFF	BNI	Balluff-BNI_IOL-801-102-Z037-20190215-IODD1.1.xml	0
Channel #02	IO-Link	☐	SICK AG	SIG100_DID83890	SICK-SIG100_DID8389010-20180717-IODD1.1.xml	0
Channel #03	IO-Link	☐	Turck	RU20-AP NPN R	Turck-RU20L-Q12S-UN8X-V1141-20191024-IODD1.1.xml	0
Channel #04	IO-Link	☐	Keyence	LR-Z	KEYENCE-LR-ZH-20160725-IODD1.1.xml	0

Figure 5: "List of IO-Link Channel" section

The meanings of the fields are:

- In the field "**Channels**" the index of the IO-Link channel is defined;
- In the field "**Pin 4 Mode**" the mode of the pin 4 of the IO-Link device is defined (if "Io-Link" is selected, a file IODD is needed);
- If the field "**Read Pin 2**" is checked, the pin 2 of the IO-Link device is read;
- In the field "**Vendor**" the vendor of the IO-Link device is defined;
- In the field "**Device**" the name of the IO-Link device is defined;
- In the field "**FileName**" the name of the IODD file inserted is defined;
- In the field "**TimeOut**", a timeout in seconds is defined. If the communication is not running for this time, the data on Modbus TCP are reset to '0'.

By clicking on **"Insert IODD"**, the window "IO-Link IODD Catalog" appears (Fig. 6). This section is used to select an IO-Link device. By clicking on **"Add IODD"** it is possible to add a new IODD file (the extension must be .xml).

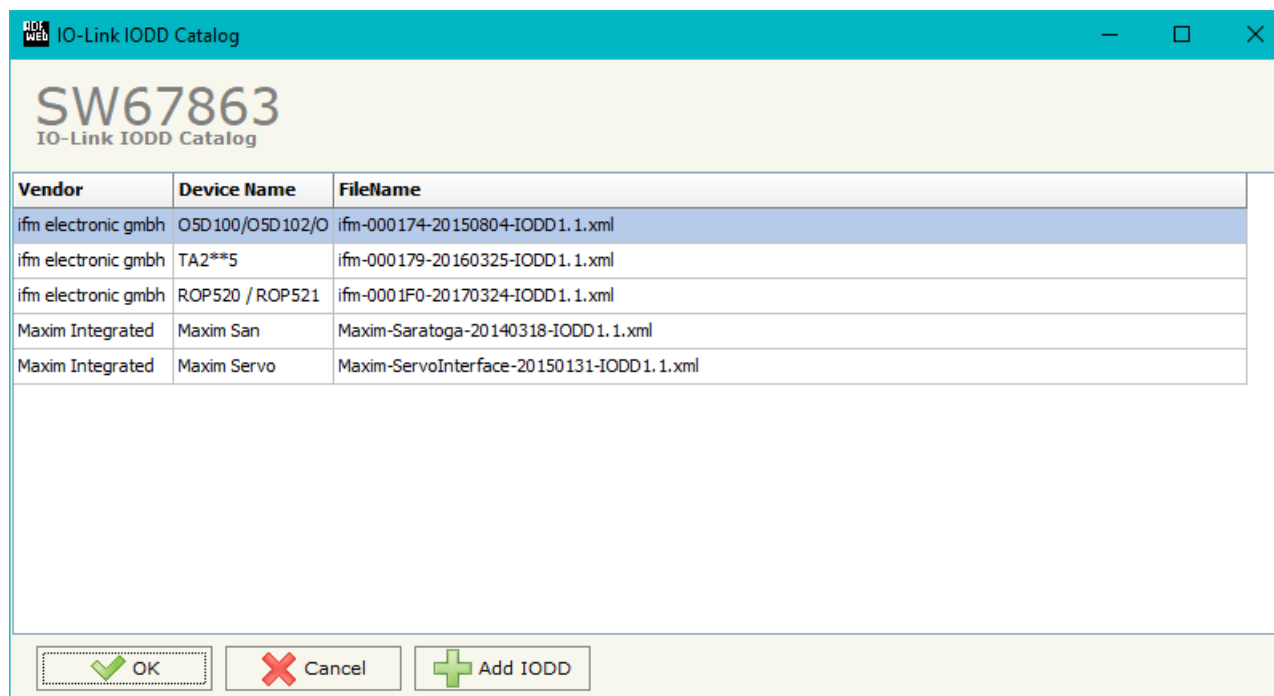


Figure 6: "IO-Link IODD Catalog" section

The "Process Data" section is used to define the IO-Link process data to link to Modbus TCP side (Fig. 7).

Process Data								
Device Function - Variables I/O Options Events Device Identity Transport Layers								
Condition Var Name : Process data select, SubIndex : 0, Value : 128								
Process Data In Process Data Out								
Id	SubIndex	Name	Type	Length	Gradient	Offset	Position	Start Bit
PD_Process 1	1	QL1	BooleanT	1	1	0	2	0
PD_Process 2	2	QL2	BooleanT	1	1	0	2	1
PD_Process 3	3	QL3	BooleanT	1	1	0	2	2
PD_Process 4	4	QL4	BooleanT	1	1	0	2	3
PD_Process 5	5	QL5	BooleanT	1	1	0	2	4
PD_Process 6	6	QL6	BooleanT	1	1	0	2	5
PD_Process 7	7	QL7	BooleanT	1	1	0	2	6
PD_Process 8	8	QL8	BooleanT	1	1	0	2	7
PD_Process 9	9	Qint.1	BooleanT	1	1	0	3	0
PD_Process 10	10	Qint.2	BooleanT	1	1	0	3	1
PD_Process 11	11	Qint.3	BooleanT	1	1	0	3	2

Figure 7: "Process Data" section

The meanings of the fields are:

- In the field "**Id**" the Id of the IO-Link process data is defined;
- In the field "**SubIndex**" the subindex of the IO-Link process data is defined;
- In the field "**Name**" the name of the IO-Link process data is defined;
- In the field "**Type**" the data format of the IO-Link process data is defined;
- In the field "**Length**" the bit length of the IO-Link process data is defined;
- In the field "**Gradient**" the multiplication factor of the IO-Link process data is defined;
- In the field "**Offset**" the offset of the IO-Link process data is defined;
- In the field "**Position**" the starting byte of the internal memory arrays where mapping/getting the value is defined;
- In the field "**Start Bit**" the starting bit of the byte of the field "Position" is defined.

The "Device Function – Variables" section is used to define the IO-Link parameters to link to Modbus TCP side (Fig. 8).

Process Data		Device Function - Variables			I/O Options	Events	Device Identity		Transport Layers												
Enable	Index	SubIndex	Id	Name	Type	Access	Length	SindAccSupp	TotBitLen	BitOff	Default	Value	Position	Start Bit	On CMD	On Change	On Timer	Time	Read Time	Description	
☐	13		V_Profile_Characte	Profile Characteristic	ArrayT	Read Only		True		0					☐	☐	☐				^
☐	13	0	V_Profile_Characte	Profile Characteristic	UIntegerT	Read Only	16	True		0					☐	☐	☐				
☐	13	1	V_Profile_Characte	Profile Characteristic	UIntegerT	Read Only	16	True		0					☐	☐	☐				
☐	13	2	V_Profile_Characte	Profile Characteristic	UIntegerT	Read Only	16	True		0					☐	☐	☐				
☐	13	3	V_Profile_Characte	Profile Characteristic	UIntegerT	Read Only	16	True		0					☐	☐	☐				
☐	14		V_PDInput_Descrip	PDInput Descriptor	ArrayT	Read Only		True		0					☐	☐	☐				
☐	14	0	V_PDInput_Descrip	PDInput Descriptor	OctetString	Read Only	24	True		0					☐	☐	☐				
☐	14	1	V_PDInput_Descrip	PDInput Descriptor	OctetString	Read Only	24	True		0					☐	☐	☐				
☐	14	2	V_PDInput_Descrip	PDInput Descriptor	OctetString	Read Only	24	True		0					☐	☐	☐				
☐	15		V_PDOutput_Descri	PDOutput Descriptor	ArrayT	Read Only		True		0					☐	☐	☐				
☐	15	0	V_PDOutput_Descri	PDOutput Descriptor	OctetString	Read Only	24	True		0					☐	☐	☐				
☐	64		V_Device_Specific_	Device Specific Tag	StringT	Read Write	256	False	256	0	*****				☐	☐	☐				
☐	91		V_IO-Link_port_out	IO-Link port output type pin 4	UIntegerT	Read Write	8	False	8	0	0				☐	☐	☐				v

Figure 8: "Device Function - Variables" section

The meanings of the fields are:

- In the field "**Index**" the Index of the IO-Link parameter is defined;
- In the field "**SubIndex**" the Subindex of the IO-Link parameter is defined;
- In the field "**Id**" the Id of the IO-Link parameter is defined;
- In the field "**Name**" the name of the IO-Link parameter is defined;
- In the field "**Type**" the data format of the IO-Link parameter is defined;
- In the field "**Access**" the access type of the IO-Link parameter is defined;
- In the field "**Length**" the bit length of the IO-Link parameter is defined;
- In the field "**SindAccSupp**" the value of subindexAccessSupported attribute of the IO-Link parameter is defined;
- In the field "**TotBitLen**" the bit length of the array to which the IO-Link parameter refers is defined;
- In the field "**BitOff**" the bit offset of the IO-Link parameter is defined;
- In the field "**Default**" the default value of the IO-Link parameter is defined;
- In the field "**Value**" the starting value of the IO-Link parameter is defined;
- In the field "**Position**" the starting byte of the internal memory arrays where mapping/getting the value is defined. This function is used to link the data to Modbus side;

- In the field "**Start Bit**" the starting bit of the byte of the field "Position" is defined.
- If the field "**OnCMD**" is checked, the IO-Link request is sent when a Modbus request is received;
- If the field "**On Change**" is checked, the gateway sends the IO-Link command when the data on Modbus changes the value;
- If the field "**On Timer**" is checked, the gateway sends the IO-Link command cyclically;
- In the field "**Time**" the delay in ms between two IO-Link commands is defined (if "On Timer" is checked);
- In the field "**Read Time**" the delay in ms between two IO-Link readings is defined. It is used to read the actual value of the variable on Modbus side.
- In the field "**Description**" a description of the IO-Link parameter is defined.

The "I/O Options" section is used to define how linking the data from IO-Link pin 2 and pin 4 to Modbus TCP side (Fig. 9).

Process Data Device Function - Variables I/O Options Events Device Identity Transport Layers					
Name	Access	Position	Start Bit	Invert	Mnemonic
Pin 2	Read Only	5	0	☒	
Pin 4	Write	6	0	☐	

Figure 9: "I/O Options" section

The meanings of the fields are:

- In the field "**Name**" the name of the IO-Link pin is defined;
- In the field "**Access**" the access of the IO-Link pin is defined;
- In the field "**Position**" the starting byte of the internal memory arrays where mapping/getting the value is defined;
- In the field "**Start Bit**" the starting bit of the byte of the field "Position" is defined.
- If the field "**Invert**" the value to map/get is inverted;
- In the field "**Mnemonic**" a description of the variable is defined.

Note:

 IO-Link pin 2 can only be read and IO-LINK pin 4 can be defined if "Pin 4 Mode" is set to "DIn" or "DOut" in "List of IO-Link Channel" section.

The “Events” section is used to define the IO-LINK events to map on Modbus TCP side (Fig. 10).

Process Data	Device Function - Variables	I/O Options	Events	Device Identity	Transport Layers		
Enable	Code	Name	Type	TimeOut	Position	Start Bit	Mnemonic
☒	16928	Device temperature under-run	Warning	2000	3	0	
☒	36016	nEA	Warning	2000	3	1	
☒	36017	fAr	Warning	2000	3	2	
☒	36020	+	Error	2000	3	3	
☒	36021	-	Error	2000	3	4	
☒	36004	ErP	Warning	2000	3	5	
☒	36350	Test Event 1	Warning	2000	3	6	
☒	36351	Test Event 2	Warning	2000	3	7	

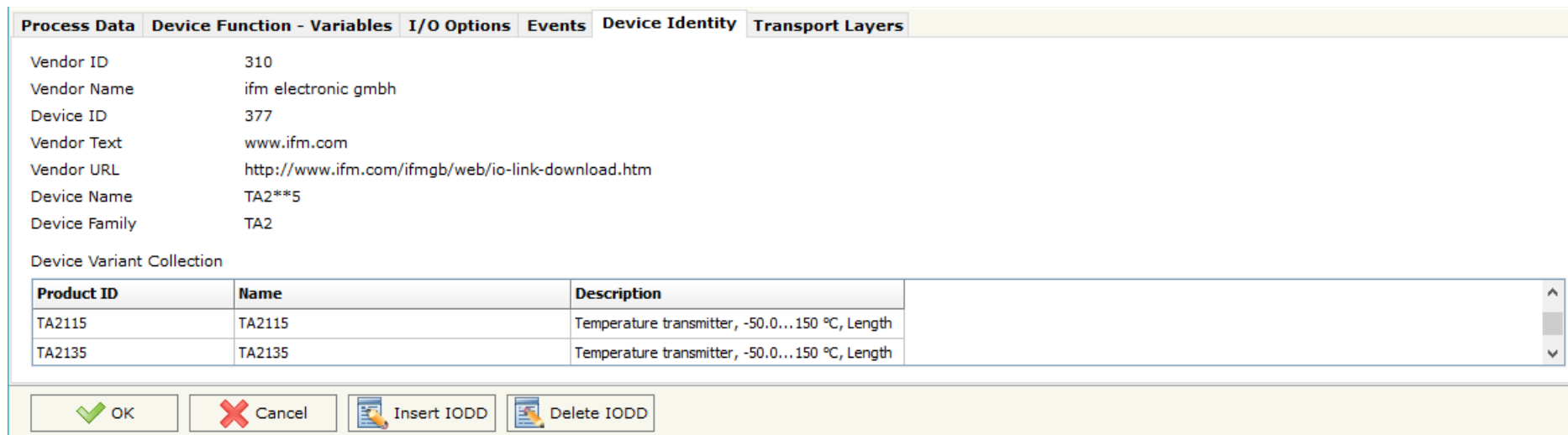
☒ OK
 ☒ Cancel
 ☒ Insert IODD
 ☒ Delete IODD

Figure 10: “Events” section

The meanings of the fields are:

- In the field “**Code**” the code of the IO-Link event is defined;
- In the field “**Name**” the name of the IO-Link event is defined;
- In the field “**Type**” the type of the IO-Link event is defined;
- In the field “**TimeOut**” the duration of the IO-Link event after its activation is defined;
- In the field “**Position**” the starting byte of the internal memory arrays where mapping/getting the value is defined;
- In the field “**Start Bit**” the starting bit of the byte of the field “Position” is defined;
- In the field “**Mnemonic**” a description of the variable is defined.

In “Device Identity” section (Fig.11) and “Transport Identity” section (Fig. 12), the main features of the selected IO-Link device are reported. These characteristics are read from the IODD file.



Product ID	Name	Description
TA2115	TA2115	Temperature transmitter, -50.0...150 °C, Length
TA2135	TA2135	Temperature transmitter, -50.0...150 °C, Length

Figure 11: “Transport Layers” section

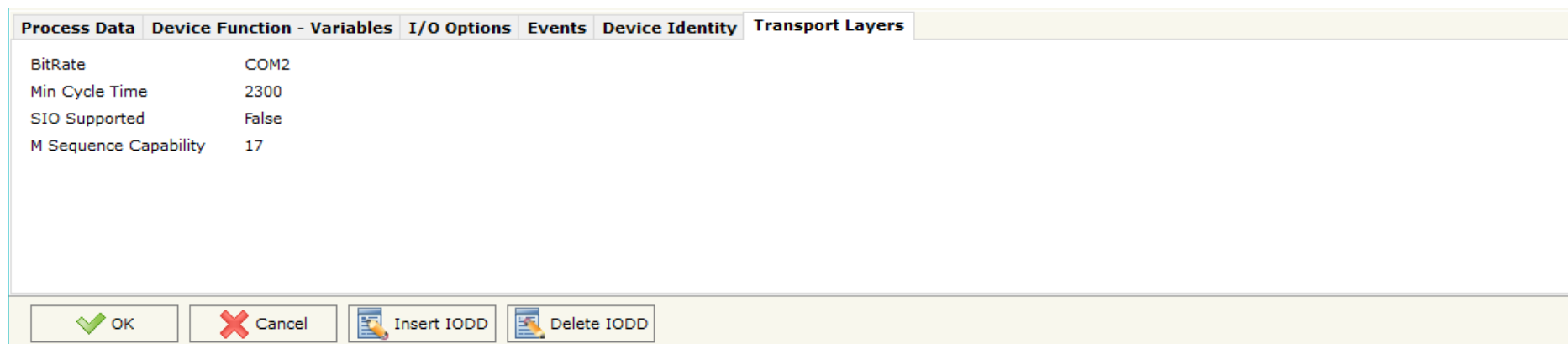


Figure 12: “Device Identity” section

UPDATE DEVICE:

By pressing the **"Update Device"** button, it is possible to load the created Configuration into the device; and also the Firmware, if necessary. This by using the Ethernet port.

If you don't know the actual IP address of the device, you have to use this procedure:

- Turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in ON position;
- Turn ON the device
- Connect the Ethernet cable;
- Insert the IP **"192.168.2.205"**;
- Select which operations you want to do;
- Press the **"Execute update firmware"** button to start the upload;
- When all the operations are "OK" turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in OFF position;
- Turn ON the device.

If you know the actual IP address of the device, you have to use this procedure:

- Turn ON the Device with the Ethernet cable inserted;
- Insert the actual IP of the Converter;
- Select which operations you want to do;
- Press the **"Execute update firmware"** button to start the upload;
- When all the operations are "OK" the device automatically goes at Normal Mode.

At this point the configuration/firmware on the device is correctly updated.

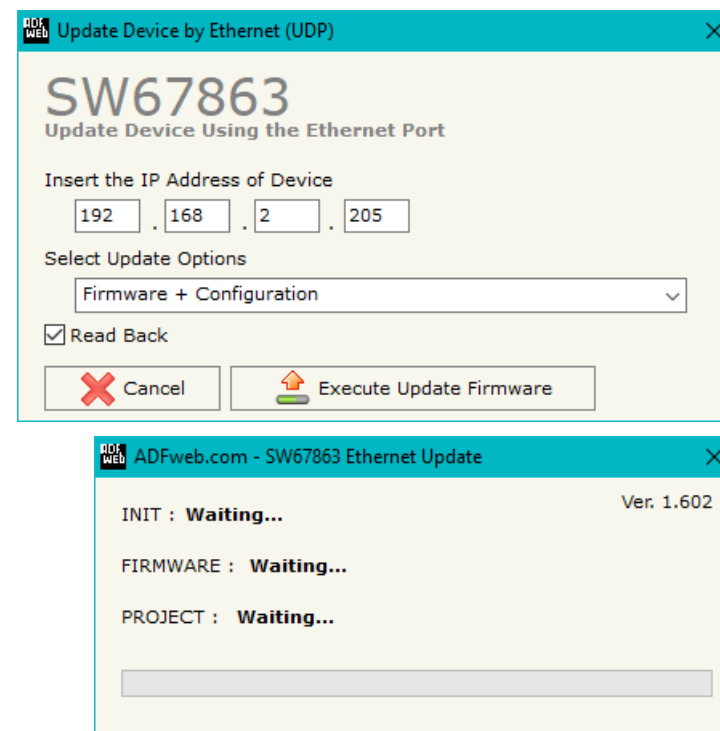


Figure 13: "Update device" windows

**Note:**

When you receive the device, for the first time, you also have to update the Firmware in the HD67863 device.

**Warning:**

If Fig. 14 appears when you try to do the Update try these points before seeking assistance:

- ➔ Try to repeat the operations for the updating;
- ➔ Try with another PC;
- ➔ Try to restart the PC;
- ➔ Check the LAN settings;
- ➔ If you are using the program inside a Virtual Machine, try to use in the main Operating System;
- ➔ If you are using Windows Seven, Vista, 8, 10 or 11 make sure that you have the administrator privileges;
- ➔ In case you have to program more than one device, using the "UDP Update", you have to cancel the ARP table every time you connect a new device on Ethernet. For do this you have to launch the "Command Prompt" and write the command "arp -d". Pay attention that with Windows Vista, Seven, 8, 10, 11 you have to launch the "Command Prompt" with Administrator Rights;
- ➔ Pay attention at Firewall lock.

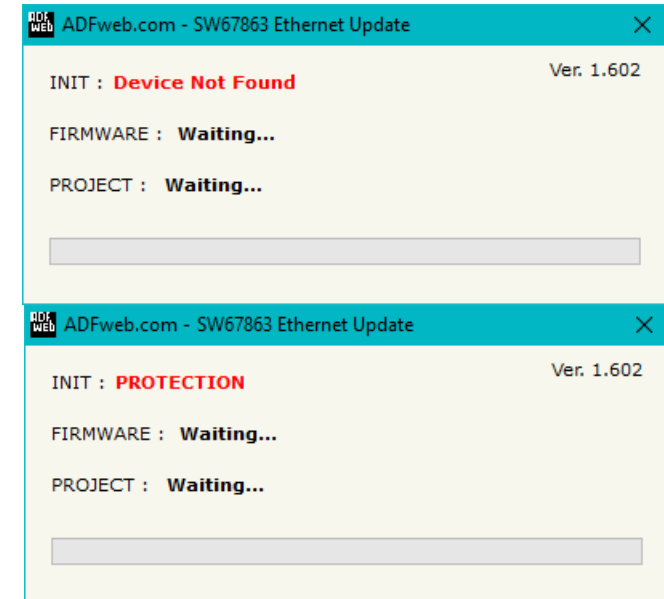


Figure 14: "Error" window

**Warning:**

In the case of HD67863 you have to use the software "SW67863": www.adfweb.com/download/filefold/SW67863.zip.

MODBUS MAP:

Data in reading:

Type	Address	Function	Description
Input Register	0	04	Bytes 0-1 of internal array (Position)
Input Register	1	04	Bytes 2-3 of internal array (Position)
Input Register	2	04	Bytes 4-5 of internal array (Position)

Input Register	749	04	Bytes 1498-1499 of internal array (Position)
----------------	-----	----	--

Data in writing:

Type	Address	Function	Description
Holding Register	0	R: 03 W: 06/16	Bytes 0-1 of internal array (Position)
Holding Register	1	R: 03 W: 06/16	Bytes 2-3 of internal array (Position)
Holding Register	2	R: 03 W: 06/16	Bytes 4-5 of internal array (Position)

Holding Register	2047	R: 03 W: 06/16	Bytes 1498-1499 of internal array (Position)
------------------	------	-------------------	--



Note:

The data can be read/written as single bits too using Input/Coil Status (Function 02 and Functions 01/05/15).

MECHANICAL DIMENSIONS:

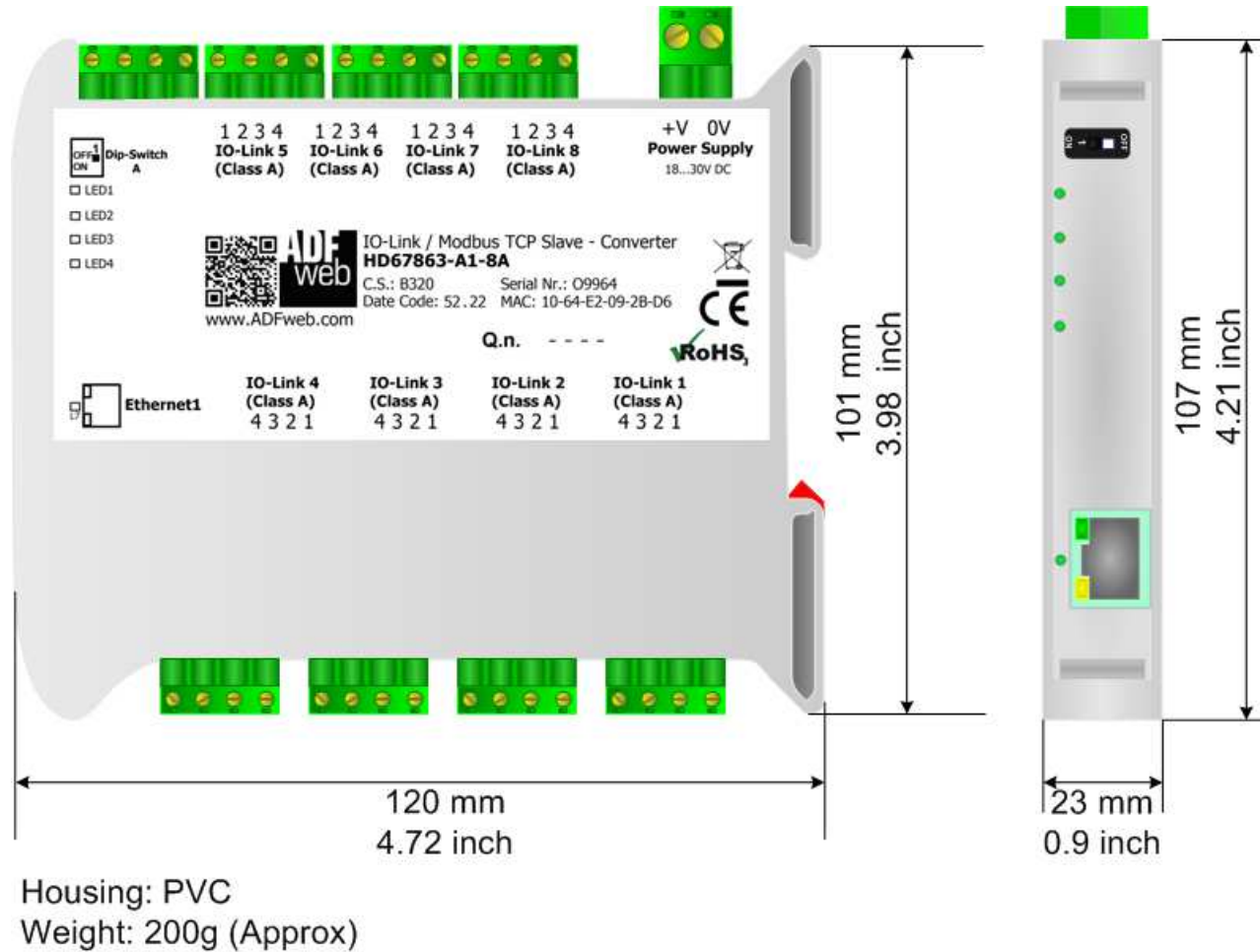


Figure 15: Mechanical dimensions scheme for HD67863-A1-xx

ORDERING INFORMATION:

The ordering part number is formed by a valid combination of the following:

HD67863 – A 1 – x x

IO-Link Class

A: Class A

B: Class

Number of IO-Link channels

2: 2 channels

4: 4 channels

Connectors Type

1: Removable 5mm Screw Terminal

Enclosure Type

A: 1M, 35mm DIN Rail mounting

Device Family

HD67863: IO-Link Master / Modbus TCP Slave - Converter

Order Code: HD67863-A1-2A	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 2 x Class A)
Order Code: HD67863-A1-4A	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 4 x Class A)
Order Code: HD67863-A1-2B	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 2 x Class B)
Order Code: HD67863-A1-2A-2B	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 2 x Class A and 2 x Class B)
Order Code: HD67863-A1-4B	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 4 x Class B)
Order Code: HD67863-A1-4A-4B	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 4 x Class A and 4 x Class B)
Order Code: HD67863-A1-8A	-	IO-Link / Modbus TCP Slave – Converter (IO-Link ports: 8 x Class A)

ACCESSORIES:

- Order Code: **AC34011** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 12 V DC
- Order Code: **AC34012** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 24 V DC

DISCLAIMER:

All technical content within this document can be modified without notice. The content of the document is a under continual renewal. For losses due to fire, earthquake, third party access or other accidents, or intentional or accidental abuse, misuse, or use under abnormal conditions repairs are charged to the user. ADFweb.com S.r.l. will not be liable for accidental loss of use or inability to use this product, such as loss of business income. ADFweb.com S.r.l. shall not be liable for consequences of improper use.

OTHER REGULATIONS AND STANDARDS:**WEEE INFORMATION**

Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).

■ This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and impact of human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE

The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

CE MARKING

The product conforms with the essential requirements of the applicable EC directives.

WARRANTIES AND TECHNICAL SUPPORT:

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at <https://www.wachendorff-prozesstechnik.de/tbs/>. Otherwise contact us at the address support@wachendorff.de

RETURN POLICY:

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

- Obtain a Product Return Number (PRN) from our internet support at <https://www.wachendorff-prozesstechnik.de/garantie-und-reparatur/>. Together with the request, you need to provide detailed information about the problem.
- Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.

Manufacturer:



ADFweb.com S.r.l.
Strada Nuova, 17
IT-31010
Mareno di Piave
Italy
www.ADFweb.com

Distributor for Germany:

Wachendorff Prozesstechnik GmbH & Co.KG



Industriestraße 7
65366 Geisenheim, GERMANY
Phone +49 6722 996520
Email: wp@wachendorff.de
www.wachendorff-prozesstechnik.de

